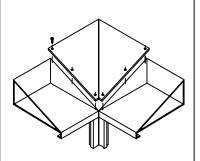
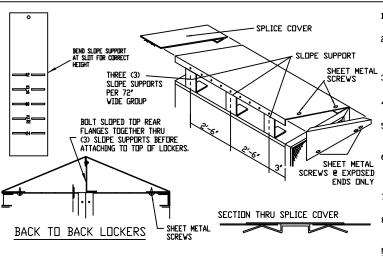
SLOPE TOP CORNER



USE FILLER PLATE AS TEMPLATE, DRILL 1/8" DIAMETER HOLES INTO LOCKER UNIT AS SHOWN. HARDWARE: (6) SHEET METAL SCREWS

SLOPED TOPS



- 1. LEVEL AND BOLT LOCKERS TOGETHER
 BEFORE ATTEMPTING TO INSTALL
 SLOPED TOPS.
 2. BOLT REAR FLANGE OF TOP TO
 (3) SLOPE SUPPORTS AS SHOWN (FOR
 BACK-TO-BACK LOCKERS BOLT THE
 REAR FLANGE OF BOTH TOPS TO SLOPE
 SUPPOPTS:

- BACK-TID-BACK LOUKERS SULT TOPS TO SLOPE

 REAR FLANGE OF BOTH TOPS TO SLOPE

 SUPPORTS).

 3. ATTACH END CLOSURE FOR CONSEALED

 CONDITION DNLY USING (2)

 TEK SCREWS THRU SLOPE TOP.

 4. SLIP SPLICE COVER DNTO THE ENDS

 TO BE JOINED. THEN PUT WHOLE ASSEMBLY

 ONTO THE TOP OF THE LOCKERS & ALIGN.

 5. DO THE SAME WITH THE NEXT SECTION

 OF SLOPE TOP AND SLIP INTO THE

 SPLICE COVER OF THE SECTION

 ALREADY FASTENED.

 6. CUT LAST SECTION TO REQUIRED

 LENGTH AND SLIP CUT EDGE INTO THE

 LAST ATTACHED SPLICE COVER. THEN

 ATTACH SLOPE TOP TO END CLOSURE

 USING TEK SCREWS.

 7. FASTEN THE FRONT FLANGE THROUGH
- OSING LEX SCREWS.
 FASTEN THE FRONT FLANGE THROUGH
 THE HOLE IN THE FLAT TOP. (3) TEK
 SCREWS PER SLOPE TOP.
 WHEN ALL FRONT FLANGES ARE
 FASTENED, ALIGN EXPOSED SLOPE END
 CLOSURES. FIRST FASTEN TO THE LOCKER.

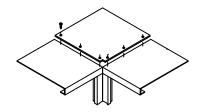
NDTE: DO NOT ATTACH FRONT FLANGES
OF SLOPE TOPS TO LOCKER UNTIL ALL
SLOPE TOPS ARE ALIGNED FOR AN ENTIRE RUN.
ALL BOXED ENDS MUST BE ATTACHED PRIOR
TO CONTINUOUS SLOPE TOPS.

FLAT TOP CORNER

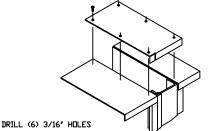
TOP FILLER

UNIT TO BASE

USE FILLER PLATE AS TEMPLATE AND DRILL 1/8" DIAMETER HOLES INTO LOICKER UNIT AS



HARDWARE: PAN HEAD SHEET METAL SCREWS.



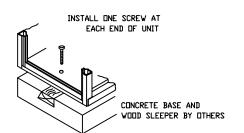
AS SHOWN IN FILLER, USE FILLER AS TEMPLATE AND DRILL (6) 1/8" HIDLES IN LOCKER TOPS. ATTACH WITH SHEET METAL SCREWS.

NOTCH FRONT BEND OF FILLER AS REQUIRED TO PROVIDE CLEARANCE OF SLIP FILLER.

HARDWARE:

- DOOR FRAME

PAN HEAD SHEET METAL SCREWS

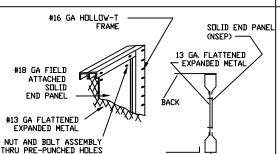


IMPORTANT: LOCKERS MUST BE LEVEL, USE CEDAR SHIMS IF NECESSARY TO PROVIDE FOR IRREGULARITIES IN BASE.

HARDWARE:

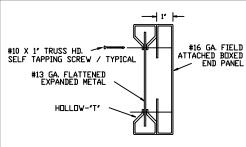
(2) 1/4' X 4' HEX HEAD LAG SCREWS (SUPPLIED BY INSTALLER)

SOLID END PANEL



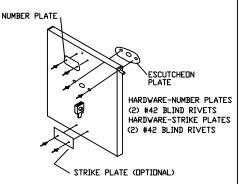
SOLID END PANEL FOR DEAD CORNERS AND FILLER CONDITIONS ONLY NOTE: TO BE USED ONLY @ BLIND CONDITIONS

BOXED END PANEL



NOTE: TO BE USED ONLY @ EXPOSED ENDS

NUMBER AND STRIKE PLATES



RECOMMENDED TOOLS

'C' CLAMPS, HAMMER DRILL, VICE GRIPS SABER SAW, 3/8' ELECTRIC DRILL 3/8' NUT DRIVER, ASSURTED CEDAR SHIMS, ELECTRIC SCREW GUN W/ADJUSTABLE TURQUE WUNDER BAR, #2 & #3 PHILLIPS BITS RIVET GUN & 5/16,3/8 AND 7/16' HEX DRIVES



401 Jim Moran Blvd., PO Box 9601, Deerfield Beach, FL 33442 Tel (954) 429-9155 Fax (954) 428-3843

	REVISIONS			
	NO.	DATE	BY	
	1.	08-20-04	JMH	
	2.	-	_	

INSTALLATION DETAILS FOR WELDED LOCKERS

	i	00 LU 07	Jen				
	S.	-	-	DRWN BY	DATE 01-19-04	SCALE	NONE
2	3.	-	-	CHK'D _	DATE _	DRWG NO.	SB-2301-1
	4.			APP'D	DATE		2B-5301-1

PEDESTAL TO BENCH

USING PEDESTAL AS A TEMPLATE LOCATE CENTERS, DRILL 7/32" HOLES, AND ATTACH VITH SCREWS PROVIDED. FLOOR ANCHORS PROVIDED BY INSTALLER, RECOMMENDED HILTI ALUMINUM HIT ANCHORS CAT. NO. 5400192 OR 1/4" X 2" TAP-CON. HARDWOOD HARDWOOD BENCH TOP

SHIM AS REQ'D

TO LEVEL BENCH

No. 4820 M⊡√EABLE ALUMINUM

K ST UN KATHER, C.A. UT WAY HARDWARE-(PER PEDESTAL)

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2

#4800 STD. STEEL TUBING (NOT SHOWN) (4) #14 × 1" HEX WASHER HEAD SHEET METAL SCREWS

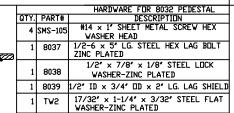
#4810 HEAVY DUTY CAST

IRON
(3) #14 × 1" HEX WASHER HEAD SHEET METAL SCREWS

#4820 FORMED ALUMINUM (4) #14 x 1" HEX WASHER HEAD SHEET METAL SCREWS

#4850 FORMED STEEL (4) #14 x 1" HEX WASHER HEAD SHEET METAL SCREWS

PEDESTAL ARRANGEMENT ALL PEDESTALS TO BE LOCATED 12' FROM EACH END WITH A MAXIMUM OF 6'-0' SPACING. ON BENCH LENGTHS GREATER THAN 8'-0', (3) PEDESTALS ARE REQUIRED.





LEGS TI UNIT

INSTRUCTIONS:

FOR UNITS UP TO 36-1/2" WIDE (A), 4 LEGS REQUIRED. FOR UNITS OVER 36-1/2" (B), 8 LEGS REQUIRED.

FOR BOTH A AND B UNITS. POSITION LEGS AS SHOWN AT RIGHT, USING THE 4 HOLES IN LEG AS A TEMPLATE, MARK AND CENTER HOLE LOCATIONS ON THE LOCKER FRAME, THEN DRILL 7/32' DIAMETER HOLES IN FRAME-(16) TYPE A. (32) TYPE B.





HARDWARE (PER LEG)

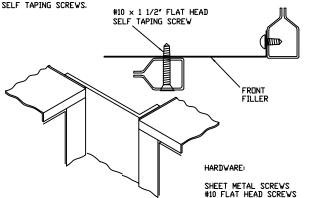
NOTE: DO NOT OVER-TIGHTEN

(4) #14 X 1/2" HEX WASHER HEAD SHEET METAL SCREWS (SMS-100)

CORNER FILLER

No. 4810 CASIT IRON

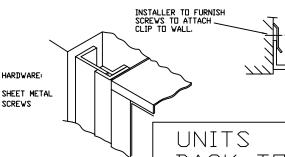
ATTACH FILLER TO FRAME WITH TEK SCREWS
ON DNE FOOT CENTERS. SET UNIT IN PLACE
AND SLIDE TOWARD LOCKER AS SHOWN. ATTACH
FILLER TO LOCKER THROUGH THE FRAME ON DNE
FOOT CENTERS USING #10 x 1 1/2" FLAT HEAD
SELF TAPING SCREWS.

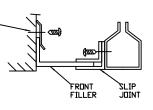


FR

CUT FRONT FILLER TO PROPER WIDTH AS SHOWN ABOVE. ATTACH TO WALL SO THAT THE FACE IS FLUSH WITH ATTACH SLIP JOINT TO UNIT WITH TEK SCREWS ON ONE SET UNIT IN PLACE AND SLIDE TOWARD FRONT FILLER UNTIL INSERTED IN SLIP JOINT AS SHOWN.

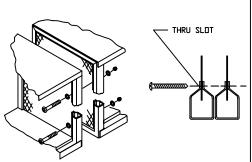
IF FILLER IS BETWEEN UNITS, ATTACH FRONT FILLER TO SIDE OF LOCKER FRAME ON ONE FOOT CENTERS.





BACK TO BACK

UNITS END TO END



HARDWARE:

(2) #10-24 X 2-1/4° PHILLIPS PAN HEAD MACHINE SCREWS

'C' CLAMPS, HAMMER DRILL, VICE GRIPS SABER SAW, 3/8' ELECTRIC DRILL 3/8' NUT DRIVER, ASSURTED CEDAR SHIMS, ELECTRIC SCREW GUN W/ADJUSTABLE TURQUE WUNDER BAR, #2 & #3 PHILLIPS BITS

RIVET GUN & 5/16,3/8 AND 7/16" HEX DRIVES

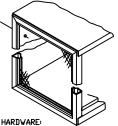
- (2) #10-24 KEPS HEX NUTS
- (4) #10 PLAIN WASHERS

RECOMMENDED TOOLS

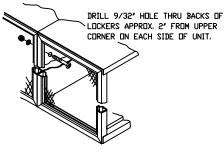
UNITS TO WALL

SCREWS

DRILL 9/32" DIA. HOLE THRU BACK SHEET OF LOCKER AND INTO WALL APPROX. 2" FROM UPPER CORNER ON EACH SIDE OF LINTT.



(2) ANCHORS BY INSTALLER-RECOMMENDED HILTI ALUMINUM HIT ANCHORS CAT. LND. 5400192 1/4" X 2" TAP-CON OR QUICK.



HARDWARE-SOLID BACK:

- (2) 1/4' 20 X 3/4' PHILLIPS PAN HEAD MACHINE SCREWS
- (2) 1/4' EXTERNAL TOOTH LOCK WASHERS
- (2) 1/4"-20 HEX NUTS

HARDWARE-VENTILATED BACK:

- (2) 1/4"-20 X 3/4" PHILLIPS PAN HEAD MACHINE SCREW
- (4) 5/16" I.D. X 1-1/2" D.D. FENDER WASHER
- (2) 1/4" EXTERNAL TOOTH LOCK WASHERS
- (2) 1/4" X 20 HEX NUTS



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	REVISIONS		INSTALLATION DETAILS FOR						
	NO.	DATE	BY		WELDED LOCKERS				
	1.	07/18/00	TEB						
42	e.	11/19/02	KUV	DRWN	BY TEB	DATE 02/19/01	SCALE	NONE	
	зi	11-11-03	萎	CHK'D	MDS	02/19/01	DRWG NO.	3-2301-2	
	4.	08-24-04	葁	APP'D		DATE	31	3-2301-2	